Pressure SW for coolant Flow senso

for air

Total air

system

Water cooling refrigerate

Flow sensor

for water

F.R.L. unit Precision re

Outstanding performance in extremely low pressure and low pressure ranges from 0.003 to 0.1 MPa.

Realizing high performance, energy saving, and compact size. Realize precise pressure control in a pressure range of 0.003 to 0.4 MPa.

Pilot pressure control with a nozzle flapper enables highly precise, stable precision pressure control in a setting pressure range between 0.003 and 0.4 MPa. Control performance is especially outstanding in extremely low to low pressure ranges between 0.003 and 0.1 MPa. The relief flow is high even with the \Box 42mm compact size. This energy saving type also has low air consumption.

Maximum 0.85 MPa pressure setting

Long-life, high flow perfect for balancer applications

Realizing high performance, long service, and high exhaust flow. Realize precise pressure control in a pressure range of 0.03 to 0.85 MPa.

The RP2000 Series incorporates pilot pressure control using a nozzle flapper similar to the 1000 Series. However, this
50mm compact high exhaust flow has high relief. Low sliding packing is used for moving parts, extending parts life. This type has outstanding durability and sufficient supply/discharge at optimum high frequency and high response required for devices such as balancers.





Pneumatic components (F.R.L Unit (Precision))

Safety Precautions

Read this before starting use.

Please refer to Intro 43 for general details on the pneumatic components, and to "A Safety Precautions" in this section for detailed cautions pertaining to each series.

Precision regulator RP1000/2000 Series

Use within the product's specific specification range.

2 Working fluid must be clean air from which solids,



Keep the pressure difference between the primary and secondary sides to 0.1 MPa and over. Note that if the set pressure is 0.3 MPa and over, keep the pressure difference at 0.2 MPa and over.

[Precautions for RP1000]

When using under conditions with a small pressure difference between the primary and secondary sides, the secondary pressure could pulsate. In this case, decrease the pressure setting (high pressure \rightarrow low pressure). Another method is to set the primary pressure to an extremely high level or to somewhat lower the setting pressure, and restrict the secondary side line. Consult with CKD if the pulsation still does not cease. When using with a low friction cylinder having a constant leak, secondary pressure may pulsate depending on working conditions. In this case, restrict the secondary side line and decrease the pressure setting (high pressure \rightarrow low pressure) to attenuate pulsation. Consult with CKD if pulsation still does not cease.

Design & Selection

water and oil have been sufficiently removed using a dryer, filter and oil mist filter. Never supply oiled air. When secondary pressure, etc., is turned OFF, air on the secondary side will pass through the regulator and be discharged from the EXH port. Thus, if secondary piping or inside of the load side is dirty, performance is adversely affected so characteristics will deteriorate. Keep the inside of pipes clean.

Design & Selection

[Precautions for RP2000]

If the pressure difference between primary and secondary sides is large and secondary side piping is large, secondary pressure could pulse during low flow. In this case, set the primary side to the secondary pressure +0.1 to 0.2 MPa, or restrict the secondary side line. Consult with CKD if the pulsation still does not cease.

- If the regulator is repeatedly turned ON and OFF with the directional control valve on the primary side, the set pressure may change greatly. Thus, the directional control valve should be installed on the secondary side.
- Install a safety device where an output pressure exceeding the regulator's set pressure value could result in damage or faulty operation of secondary side devices.
- Do not operate the pressure adjustment knob while the primary side is released to the atmosphere as performance could deteriorate.

- Check IN and OUT indications indicating the air inlet and outlet before connecting. A reverse connection could result in improper operation.
- 2 Do not move or swing the product holding the adjustment knob on the regulator.
- S Avoid installing this product where vibration and impact are present.
- 4 Flush air pipes before connecting the regulator.
- **5** Check that sealing tape is not caught when piping.
- S When using regulators in parallel as shown below, do not use the OUT side as a closed circuit. If a closed circuit is required, set a check valve at the regulator's OUT side.



Installation & Adjustment

- **7** Install the regulator so that the EXH port is not plugged.
- When installing on a panel, completely loosen the pressure adjustment knob, and insert the body into the 12.5 diameter panel hole. Then, fix to the tightening panel with the panel mounting nut. Next, turn the pressure adjustment knob, and assembly it onto the body.

[Precautions for RP2000] If the product is installed on the panel in a horizontal direction, the panel could be damaged by the product weight and vibration.

I Tighten pipes with the appropriate torque.

- Pipes must be connected with the appropriate torque to prevent air leakages and screw damage.
- First tighten the screw by hand to prevent damage to screw threads, then use a tool. [Recommended value]

| Set screw | Tightening torque | N∙m |
|-----------|-------------------|-----|
| Rc1/8 | 3 to 5 | |
| Rc1/4 | 6 to 8 | |
| Rc3/8 | 13 to 15 | |

During use & Maintenance

1 Working pressure

 Use only compressed air. Air containing corrosive gases, fluids or chemicals could result in improper pressure adjustment due to body damage or rubber deterioration.

2 Working environment

- Avoid using the regulator in the following environment.
- Place where the ambient temperature exceeds -5 to 60°C.
- Where air freezes.
- . Where water drops or coolant may come in contact.
- Highly humid places where dew condenses due to temperature fluctuations.
- . Where sea breeze or salt water could come in contact.
- Where corrosive gases, fluids or chemicals are present.
- Where regulator is subject to direct sunlight.
- With the precision regulator RP1000, the setting pressure fluctuates by approx. 0.12 kPa/°C. The temperature tends to drop when the temperature rises.

3 Use

- Air constantly leaks from the bleed port. This is necessary for precise pressure control, so do not plug the hole.
- Check primary pressure before setting pressure.
- Do not set a pressure higher than primary pressure.
- Turn the pressure adjustment knob clockwise to increase secondary pressure, and counterclockwise to lower pressure.
- Pressure is set in the depressurizing direction (high pressure → low pressure), so a highly precise setting can be made
- After adjusting pressure, tighten the lock nut, and then fix the knob.

Pressure adjustment knob



4 Maintenance

- The pneumatic component must be disassembled and assembled by a qualified worker.
- Personnel involved in this step must have passed the Pneumatic Pressure Skill Test Class 2 or higher.
- Read the relevant product instruction manual thoroughly and fully familiarize yourself with work before disassembling or assembling the pneumatic component.
- Personnel must be fully familiar with pneumatic component structure and operational principles and safety requirements.
- Before servicing the product, turn power OFF, stop the compressed air supply, and check that there is no residual pressure.

Vacuum R. Vacuum generator Vacuum auxilary / pad Mechanical pressure SW Electronic dif, pres. SW Seating / dose contact conf. SW

Refrigerating type dryer Desiccant type dryer High polymer membrane dryer Air filter Automatic drain other

F.R.L (Module

(Separate Small F.R.

Precise

Electro

Auxiliary

Flow control

Silencer

Check valve

others

loint

/ tube

Vacuum

valve

Pressure SW for coolant Flow sensor for air Total air system

Water cooling refrigerator Flow sensor for water



Precision regulator

RP1000 Series

Port size: Rc1/4





CAD

CAD DATA AVAILABLE.

Specifications

| Descriptions | RP1000-8-02 | RP1000-8-04 |
|---|------------------------------------|--------------------------------------|
| Working fluid | Clean compressed air (refer to Pag | e 468 for recommended air circuit.) |
| Max. working pressure MF | a 1 | .0 |
| Min. working pressure MF | a Set pressure | +0.1 Note 1 |
| Withstanding pressure MF | a 1 | .5 |
| Ambient temperature / fluid temperature | C -5 to 60 (to 1 | be unfrozen) |
| Set pressure range MF | a 0.003 to 0.2 | 0.005 to 0.4 |
| Sensitivity | Within 0.1% | 6 of full scale |
| Repeatability | Within ± 0.5 | % of full scale |
| Air consumption & / min(AN | 1.3 or les | ss Note 2 |
| Port size | R | 21/4 |
| Pressure gauge port size | R | 21/8 |
| Mass | g 2 | 50 |

Note 1. Flow rate of the secondary side is to be zero. If the set pressure is 0.3MPa and over, increase +0.2MPa in the set pressure. Note 2. The primary pressure is to be 0.7MPa. Air is released to atmosphere normally.

How to order



Note 2: A pressure gauge and a bracket are attached.

Note 3: A pressure gauge as same pressure range as the regulator is attached. Note 4: One R1/8 plug is attached to the product.

Discrete attachment model No.

| Model | Discrete attachment model no. |
|------------------|-------------------------------|
| RP1000-8-02-G49P | G49D-6-P02 |
| RP1000-8-04-G49P | G49D-6-P04 |
| RP1000-8-02-B3 | B131 |

RP1000 Series

Refrigerating type drye

Desiccan

type drye

High polymer membrane

dryer

Air filter

Automatio

drain

other

F.R.L

F.R.L

Small F.R.

recise

Electro

pneumatic R

Auxiliary

Flow contro valve

Silencer

Check valve / others Joint / tube Vacuum F. Vacuum generator Vacuum guxiliary / pad Mechanical pressure SW Electronic

pressure SW Electronic dif. pres. SW

Seating / clos contact conf

Pressure SW for coolant Flow sensor for air

Total air

system

SW

(Separate

(Module

Internal structure / dimensions

Internal structure and parts list



| No. | Parts name | Material |
|-----|--------------------------|--|
| 1 | Pressure adjustment knob | Polyacetal resin and stainless steel |
| 2 | Cover | Aluminum ally die casting |
| 3 | Pilot body assembly | Aluminum ally die casting, etc. |
| 4 | Body | Aluminum ally die casting |
| 5 | Pilot diaphragm | Special nitrile rubber |
| 6 | Main diaphragm | Special nitrile rubber |
| 7 | Valve | Special nitrile rubber and stainless steel |
| 8 | Bottom rubber | Silicon rubber |
| 9 | O ring | Nitrile rubber |
| 10 | O ring | Nitrile rubber |
| 11 | Bottom plug | Brass and electroless nickel plating |

Operational explanation

Air supplied from IN side is stopped its flow to OUT side by the **Q** valve. Some supplied air passes through the orifice to flow into the pilot room. If the **Q** pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the **G** pilot diaphragm and the flapper are pushed down to close the nozzle.

If the pressure in the pilot room rises, main diaphragm is forced lower to open valve, and to supply air to UIT side. The entrained air is flowed into the feedback room, and functions to the pilot diaphragm. If the diaphragm is forced upward until reach the pressure of regulator spring, the pilot diaphragm and flapper is forced upward to open the nozzle, and extremely small air is released to the atmosphere to reduce pressure in the pilot room. At the same time, Out side pressure functions to the main diaphragm to force upward. the **Q** valve is closed and set pressure functions.

Air is consumed and the pressure drops in OUT side, the pressure in feedback room also drops. The pilot diaphragm and the flapper are forced lower to close the nozzle. If the pressure in the pilot room rises, and the pressure functions to the main diaphragm to open the valve. This compensates pressure drop. If OUT side pressure increases higher than the set pressure, the pressure in feedback room also increases. The pilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot room to decrease, and the @main diaphragm is forced upward to open the exhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere. This pilot pressure control following extremely small pressure diviation.

Repair parts list

| No. | Parts name | Model no. | |
|-----|---------------------|-----------------------|--|
| 3 | Pilot body assembly | | |
| 5 | Pilot diaphragm | KF1000-FIL01-A331 | |
| 6 | Main diaphragm | | |
| 9 | O ring | RP1000-DIAPHRAGM-ASST | |
| 7 | Valve | | |
| 8 | Bottom rubber | RP1000-VALVE-ASSY | |
| 10 | O ring | | |

Pressure gauge

• G49D-6- P02 P04

L type bracket

9

28

47

36

21

20

• B131

Dimensions



* 1: Dimension at set pressure 0MPa

* 2: Pressure gauge and bracket are optional.



Water cooling refrigerator Flow sensor for water

F.R.L. unit Precision regulator

RP1000 Series

Flow characteristics





Pressure characteristics

• RP1000-8-04



• RP1000-8-02



Secondary side flow rate 0 *l*/min Set pressure 0.2MPa



Secondary side flow rate 0 *l*/min Set pressure 0.4MPa



Secondary side flow rate 0 *ℓ*/min Set pressure 0.01MPa



RP1000 Series

Technical data

Refrigerating type drye Desiccan type dryer

High polymer membrane

dryer

Air filter

Automatic drain other

(Module

F.R.L

F.R.L (Separate Small F.R.

Precise

Electro pneumatic R

Auxiliary

Flow control

Silencer

Check valve / others Joint

/ tube Vacuum

valve

Cylinder speed range of RP1000



Precise pressure control system e.g.







| Vacuum R. |
|------------------------------|
| Vacuum generator |
| Vacuum auxiliary / pad |
| Mechanical pressure SW |
| Electronic |

pressure SW Electronic dif. pres. SW Seating / close contact conf. SW

Pressure SW for coolant Flow sensor for air Total air system

Water cooling Flow senso for water

Precision regulator F.R.L. unit

| *If required for | assembly. | please | consult | with | CKD |
|------------------|-----------|--------|---------|------|------|
| in required for | assembly, | picase | consult | **** | OILD |

| Applicable model | Filter | Oil mist filter | Precision regulator | T type bracket set |
|------------------|--------|-----------------|---------------------|--------------------|
| Model | F1000 | M1000 | RP1000 | B110 (two) |

RP1000/2000 Series





Precision regulator



• Port size: Rc1/4 Rc3/8





CAD

CAD DATA AVAILABLE.

Specifications

| Descriptions | RP2000-8-08 | RP2000-10-08 | |
|--|-------------------------------------|------------------------------------|--|
| Working fluid | Clean compressed air (refer to Page | 468 for recommended air circuits.) | |
| Max. working pressure MPa | 1.0 | | |
| Min. working pressure MPa | Set pressure + | 0.1 Note 1 | |
| Withstanding pressure MPa | 1.5 | | |
| Ambient temperature / fluid temperature °C | -5 to 60 (to be | -5 to 60 (to be unfrozen) | |
| Set pressure range MPa | 0.03 to | 0.85 | |
| Sensitivity | Within 0.2% c | of full scale | |
| Repeatability | Within ±0.5% | of full scale | |
| Air consumption | 5 or less | Note 2 | |
| Port size | Rc1/4 | Rc3/8 | |
| Exhaust side port size | Rc3/ | 8 | |
| Pressure gauge port size | Rc1/ | 8 | |
| Mass | 470 |) | |

Note 1. Flow rate of the secondary side is to be zero.

Note 2. Conditions where the primary pressure is 0.7MPa and set pressure is 0.3MPa. Consumed air is normally released to the atmosphere from the bleed port and EXH port.

So, air consumption is the total of consumption volume released from the bleed port and EXH port. Air 11/min (ANR) or less is released from EXH port.

How to order



Note 1: If the port size Rc1/2 is required, use a piping adapter set

(model no .: A400-15).

Note 2: Attachment is attached.

Note 3: A piping adapter set and C type bracket can not be used together.

Note 4: One R1/8 plug is attached to the product.

Discrete attachment model No.

| Attachment symbol | Discrete attachment model no. |
|-------------------|-------------------------------|
| G49P | G49D-6-P10 |
| В | B220 |
| E | SLW-10A |

RP2000 Series

Internal structure / dimensions

Internal structure and parts list



| No. | Parts name | Material |
|-----|--------------------------|--------------------------------------|
| 1 | Pressure adjustment knob | Polyacetal resin and stainless steel |
| 2 | Cover | Aluminum ally die casting |
| 3 | Pilot body assembly | Aluminum ally die casting, etc. |
| 4 | Top body assembly | Aluminum ally die casting, etc. |
| 5 | Body | Aluminum ally die casting |
| 6 | Exhaust adaptor | Aluminum ally die casting |
| 7 | Pilot diaphragm | Special nitrile rubber |
| 8 | Piston assembly | Aluminum and stainless steel, etc. |
| 9 | O ring | Nitrile rubber |
| 10 | Exhaust valve | Brass and special nitrile rubber |
| 11 | Air supply valve | Brass and special nitrile rubber |
| 12 | O ring | Nitrile rubber |
| 13 | Bottom cap | Brass |

Operational explanation

Air supplied from IN side is stopped its flow to OUT side by the air supply valve. Some supplied air passes through the orifice to flow into the pilot room. If the Opressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the 7 pilot diaphragm and the flapper are pushed down to close the nozzle.

If the pressure in the pilot room rises, the piston is forced lower to open @ air supply valve, and to supply air to OUT side. The entrained air is flowed into the feedback room, and functions to the opilot diaphragm. If the diaphragm is forced upward until reach the pressure of regulator spring, the pilot diaphragm and flapper is forced upward to open the nozzle, and extremely small air is released to the atmosphere to reduce pressure in the pilot room. At the same time, Out side pressure functions to the main diaphragm to force upward, the valve is closed and set pressure is maintained. Out side pressure functions to the piston to lower at the same time, while air supply valve is closed to maintain the set pressure.

Air is consumed and the pressure drops in OUT side, the pressure in feedback room also drops. The 7 pilot diaphragm and the flapper are forced lower to close the nozzle. If the pressure in the pilot room rises, and the pressure functions to the piston to open the gair supply valve. This compensates pressure drop. If OUT side pressure increases higher than the set pressure, the pressure in feedback room also increases. The opilot diaphragm and the flapper are forced upward to open the nozzle.

This allows the pressure in the pilot room to decrease, and the piston is forced upward to open the mexhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere.

This pilot pressure control method with precise pressure control enables precise pressure control following extremely small pressure deviation.

Repair parts list

| No. | Parts name | Model no. |
|-----|---------------------|------------------------|
| 3 | Pilot body assembly | RE2000 DILOT ASSV |
| 7 | Pilot diaphragm | KF2000-FIL01-A331 |
| 4 | Top body assembly | RP2000 -TOP-BODY-ASSY |
| 11 | Air supply valve | |
| 12 | O ring | RP2000 -BTM-VALVE-ASSY |
| 13 | Bottom cap | |

Note: Part No. (3) (3) and (1) are contained in top body assembly (4).

38

18

41

58.5

nnnnnnnnnn

84

2.3

2

dia.

4 R1/8



High polymer membrane dryer Air filter

Automatic drain other E.R.I (Module F.R.L (Separate

Small F.R. Precise

Electro pneumatic P

Auxiliarv Flow control

valve Silence Check valve

others

loint tube Vacuum

Vacuum generator Vacuum auxiliary / pad

Vacuum R

Mechanica nressure SM Electronic pressure SW Electronic dif. pres. SW Seating / clos contact conf

Pressure SW for coolant Flow senso for air

SW



Water coolina refrigerato Flow senso for water

Precision regulator Π R.L

unit

Dimensions



R3/8

dia. 25.5 (

RP2000 Series

Flow characteristics

• RP2000-10-08



• RP2000-8-08



Relief flow characteristics

• RP2000-10-08



• RP2000-8-08



Pressure characteristics

• RP2000-*-08



RP2000 Series

Technical data

Refrigerating type drye Desiccan

type dryer High polymer membrane

dryer

Air filter

Automatio drain

other

F.R.L

F.R.L (Separate

Small F.R.

Precise

Electro pneumatic R

(Module

Cylinder speed range of RP2000



Precise pressure control system e.g.





Auxiliary Flow control valve Silencer

> Check valve / others loint / tube

Vacuum Vacuum R Vacuum generator

Vacuum auxiliary / pad Mechanical pressure SW

Electronic pressure SW Electronic Electronic dif. pres. SW Seating / close contact conf. SW

Pressure SW for coolant Flow sensor for air Total air system

Water cooling Flow senso for water

Precision regulator F.R.L. unit

*If required for assembly, please consult with CKD.

| Applicable model | Filter | Oil mist filter | Precision regulator | T type bracket set |
|------------------|--------|-----------------|---------------------|--------------------|
| Model | F3000 | M3000 | RP2000 | B310 (two) |

RP1000/2000 Series

